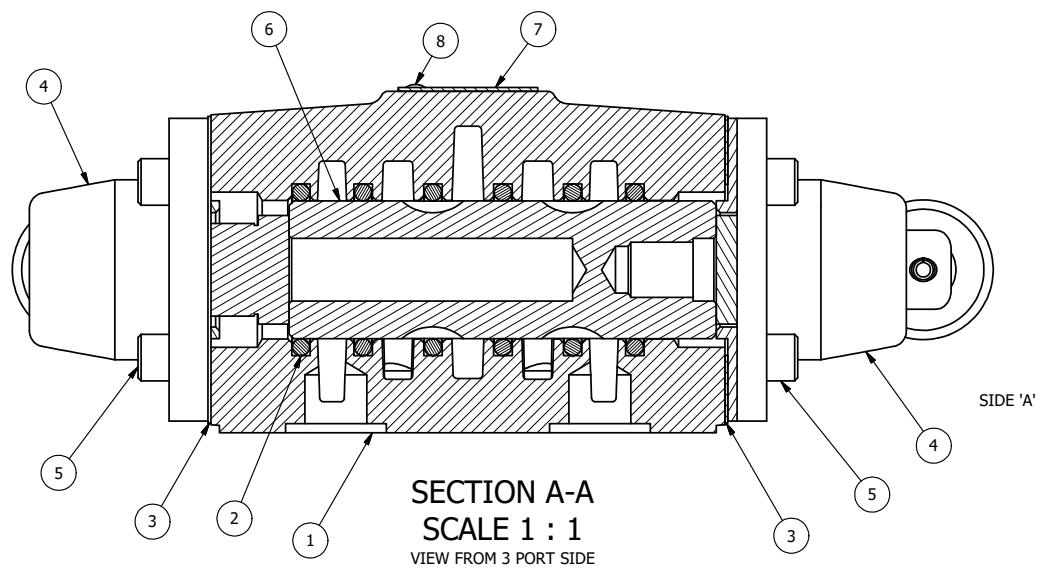


POSITION GASKET ON END OF VALVE SO GASKET SEALS PILOT HOLE, BOTH SIDES (SIDE 'A' SHOWN)



SECTION A-A  
SCALE 1 : 1  
VIEW FROM 3 PORT SIDE

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
2) SEE AY-C4 ASSEMBLY PRINT FOR CAM OPERATOR PARTS DETAIL.

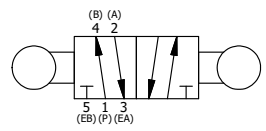
FLG	QTY	PART NO	DESCRIPTION
9	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
8	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
7	1	AN-115	BLANK NAMEPLATE FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES.
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
4	2	AY-C4	ASSY - CAM OPERATOR, 1/2" VALVES
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-1	BODY, 1/2" SUBPLATE, UPPER PILOTS, ANODIZED

LIMITS ON DIMENSIONS  
UNLESS OTHERWISE SPECIFIED  
2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°

**AAA PRODUCTS INTERNATIONAL**  
7114 Harry Hines Blvd  
Dallas, TX 75235

DRAWN: RMckenna DATE: 9/25/2014 CHECKED: KWaite DATE: 3/25/2015  
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 3/25/2015

TITLE: <b>1/2" SUBPLATE, CAM, 2 POS, FRICTION POS, CAM RTRN</b>	PART NO.: <b>CC4P</b>	REV.:
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THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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