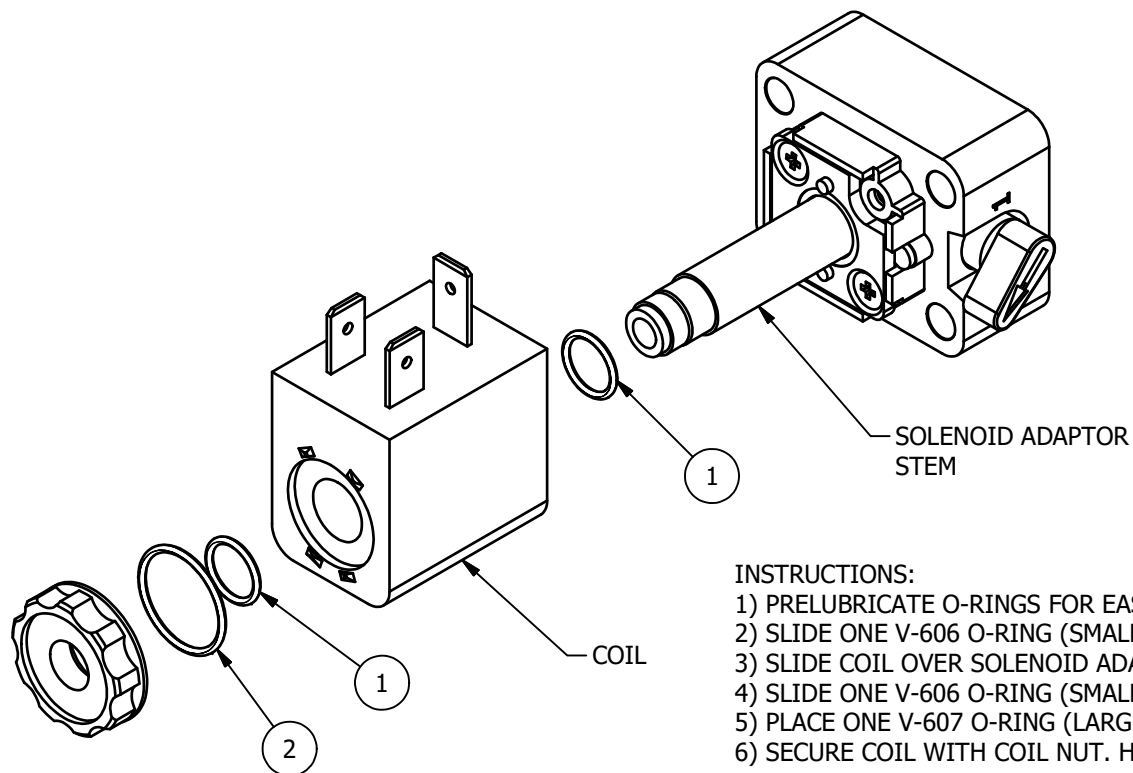
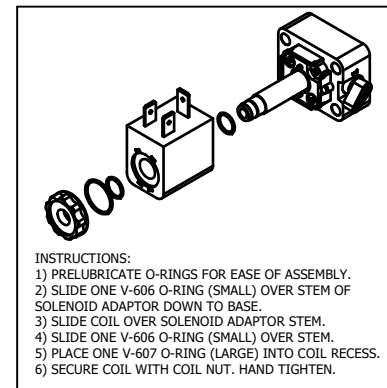




INSET FOR KITS



INSTRUCTIONS:

- 1) PRELUBRICATE O-RINGS FOR EASE OF ASSEMBLY.
- 2) SLIDE ONE V-606 O-RING (SMALL) OVER STEM OF SOLENOID ADAPTOR DOWN TO BASE.
- 3) SLIDE COIL OVER SOLENOID ADAPTOR STEM.
- 4) SLIDE ONE V-606 O-RING (SMALL) OVER STEM.
- 5) PLACE ONE V-607 O-RING (LARGE) INTO COIL RECESS.
- 6) SECURE COIL WITH COIL NUT. HAND TIGHTEN.

2	1	V-607	O-RING, VITON, 75 DURO, 14MM X 1MM, IP67 NUT SEAL
1	2	V-606	O-RING, VITON, 75 DURO, 8MM X 1MM, IP67 STEM SEAL
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS
OTHERWISE SPECIFIED

2-PL DECIMAL $\pm .01$
3-PL DECIMAL $\pm .005$
FRACTIONAL $\pm 1/64$
ANGULAR $\pm 1/2^\circ$



**AAA PRODUCTS
INTERNATIONAL**
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMcKenna DATE: 3/21/2013

CHECKED: KWaiter DATE: 5/28/2015

SCALE: 1 : 1 SHEET: 1 OF 1

RELEASED: HWomack DATE: 5/28/2015

TITLE:

**KIT - COIL O-RING, VITON,
MOISTURE REDUCTION SEALS,
STANDARD SOLENOID VALVES**

PART NO.:

ECK-3

REV.: