


NOTES:  
 1) BEARING RETAINER ATTACHED TO NOSE PIECE WITH LEFT HAND THREADS.  
 2) USE SLOT TO TIGHTEN SET SCREWS ON THE SPINDLE SLEEVE TO THE SHAFT.

FLG	QTY	PART NO	DESCRIPTION
10	1	AY-6302	ASSY - SPINDLE SLEEVE, W/SET SCREWS, JIFFY SPINDLE
9	4	V-212	SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
8	1	J-320	DRILL NAMEPLATE
7	4	J-324	SCREW, 1/4-20 X 1/2, FLAT HEAD SOCKET CAP
6	1	J-6300	COVER PLATE, JIFFY SPINDLE
5	4	9-H-121	SCREW, 5/16-18 X 1/2, SOCKET HEAD CAP
4	1	J-4115	ADAPTOR RING - BEARING, JIFFY DRILL
3	2	J-327	SCREW, 10-24 X 5/16, SOCKET SET
2	1	J-6305	NOSE PIECE - STANDARD DUTY, J-4116 RETAINER NUT, JIFFY SPINDLE
1	1	J-6304	MACHINE - BODY, JIFFY SPINDLE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		 <b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMcKenna	DATE: 6/30/2015	CHECKED: KWhite	DATE: 6/30/2015	
SCALE: None	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 6/30/2015	REV.:
TITLE: <b>JIFFY DRILL MAIN SECTION,          LARGE BEARING,          COMBINE WITH DRIVE &amp; SPINDLE</b>			DRAWING NO.: <b>3SLB</b>	DO NOT USE TO ORDER, ORDER BY PART NUMBERS LISTED IN TABLE

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