



6 LOC-TITE & PING

FLG	QTY	PART NO	DESCRIPTION
7	3	J-388	SCREW, SHCS (1/4-28 X 1)
6	2	J-451	10-24 X 3/16" KNURL POINT SET SCREW.FOR EXTENSION SHAFT ON M' SERIES MOTORS.
5	2	J-395	BRENNAN FITTING # 6405-06-06-0 MB-FP STRAIGHT.
4	1	J-5317-M	ADAPTOR PLATE - "M" SERIES, JIFFY TAP
3	1	J-310	KEY, WOODRUFF #808, FLAT BOTTOM, 40/50 ROCKWELL C, JIFFY TAP & DRILL
2	1	J-5318-M	SHAFT EXT. - "M" SERIES, JIFFY TAP
1	1	M-1-R	MOTOR, 129-0002 J SERIES CHARLYN

LIMITS ON DIMENSIONS  
UNLESS OTHERWISE SPECIFIED  
2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°

**AAA PRODUCTS INTERNATIONAL**  
7114 Harry Hines Blvd  
Dallas, TX 75235

DRAWN: RMckenna	DATE: 10/10/2010	CHECKED: KWaite	DATE: 10/9/2012
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 10/9/2012

TITLE: <b>M-SERIES MOTOR ASSEMBLY, 0.79 CU. IN. PER REV., JIFFY TAP &amp; DRILL</b>	PART NO.: <b>M-1</b>	REV.:
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