



LEFT HAND
THREADS

SEE NOTE 2

NOTES:
1) SEE ASSEMBLIES FOR INDIVIDUAL PARTS.
2) INSTALL PER DRAWING AY-4115.

SEE NOTE 1

SEE NOTE 1

SEE NOTE 1

FLG	QTY	PART NO	DESCRIPTION
	10	2	J-327 SCREW, 10-24 X 5/16, SOCKET SET
	9	1	J-4115 ADAPTOR RING - BEARING, JIFFY DRILL
	8	1	J-320 DRILL NAMEPLATE
	7	4	V-212 SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
	6	4	J-326 NUT, 3/8-16, ALLEN SOCKET HEAD
SEE NOTE 1	5	1	AY-4100 ASSY - SPINDLE SLEEVE, W/SET SCREWS, JIFFY DRILL & EXT. TAP
	4	4	J-322 MOTOR STUD, JIFFY DRILL
SEE NOTE 1	3	1	J-4118 ADAPTOR - HYDRAULIC MOTOR, JIFFY DRILL
SEE NOTE 1	2	1	AY-4127 ASSEMBLY - COVER, JIFFY DRILL
SEE NOTE 1	1	1	AY-4207 SWITCH PLATE INSTALLATION, JIFFY DRILL

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED

2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 6/22/2015 CHECKED: KWaite DATE: 6/22/2015
SCALE: 1/2 SHEET: 1 OF 1 RELEASED: HWomack DATE: 6/22/2015

TITLE: JIFFY DRILL MAIN SECTION, LARGE BEARING, COMBINE WITH DRIVE & SPINDLE
DRAWING NO.: 3DLB
REV.:
DO NOT USE TO ORDER, ORDER BY PART NUMBERS LISTED IN TABLE

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