



BYCO Tap Bushing Numbering Chart

BY8 B-580

Outside Diameter
BY4 = 1/2 in.
BY5 = 5/8 in.
BY8 = 1 in.
BY10 = 1-1/4 in.
BY12 = 1-1/2 in.

Bushing Size							
Number	Size	Shank Dia.	Bushing O.D.				
			1/2"	5/8"	1"	1-1/4"	1-1/2"
B-006	No. 0 to 6	0.141	X	X	X		X
B-008	No. 7 & 8	0.168	X	X	X		X
B-010	No. 9 & 10	0.194	X	X	X		X
B-012	No. 12	0.220	X	X	X		X
B-140	1/4"	0.255	X	X	X		X
B-516	5/16"	0.318	X	X	X		X
B-380	3/8"	0.381	X	X	X	X	X
B-716	7/16"	0.323	X	X	X	X	X
B-120	1/2"	0.367	X	X	X	X	X
B-916	9/16"	0.429			X	X	X
B-580	5/8"	0.480			X	X	X
B-1116	11/16"	0.542			X	X	X
B-340	3/4"	0.590			X	X	X
B-1316	13/16"	0.652			X		X
B-780	7/8"	0.697			X	X	X
B-1516	15/16"	0.760			X	X	X
B-1000	1"	0.800				X	X
B-10116	1-1/16" *	0.862					X
B-1018	1-1/8" *	0.896				X	X
B-10316	1-3/16" *	0.959					X
B-1014	1-1/4"	1.021				X	X
B-1038	1-3/8"	1.108				X	X
B-10716	1-7/16" *	1.171					X
B-1012	1-1/2"	1.233					X
B-1058	1-5/8"	1.305					X
PB-180S	1/8" NPT *	0.3125	X	X	X	X	X
PB-180L	1/8" NPT *	0.4375			X	X	X
PB-140	1/4" NPT	0.5625			X	X	X
PB-380	3/8" NPT	0.700			X	X	X
PB-120	1/2" NPT	0.6875			X	X	X
PB-340	3/4" NPT	0.9063				X	X
PB-1000	1" NPT	1.125					X

*** Tap manufacturers may vary shank diameter.
 Verify actual tap shank diameter for proper bushing.**